

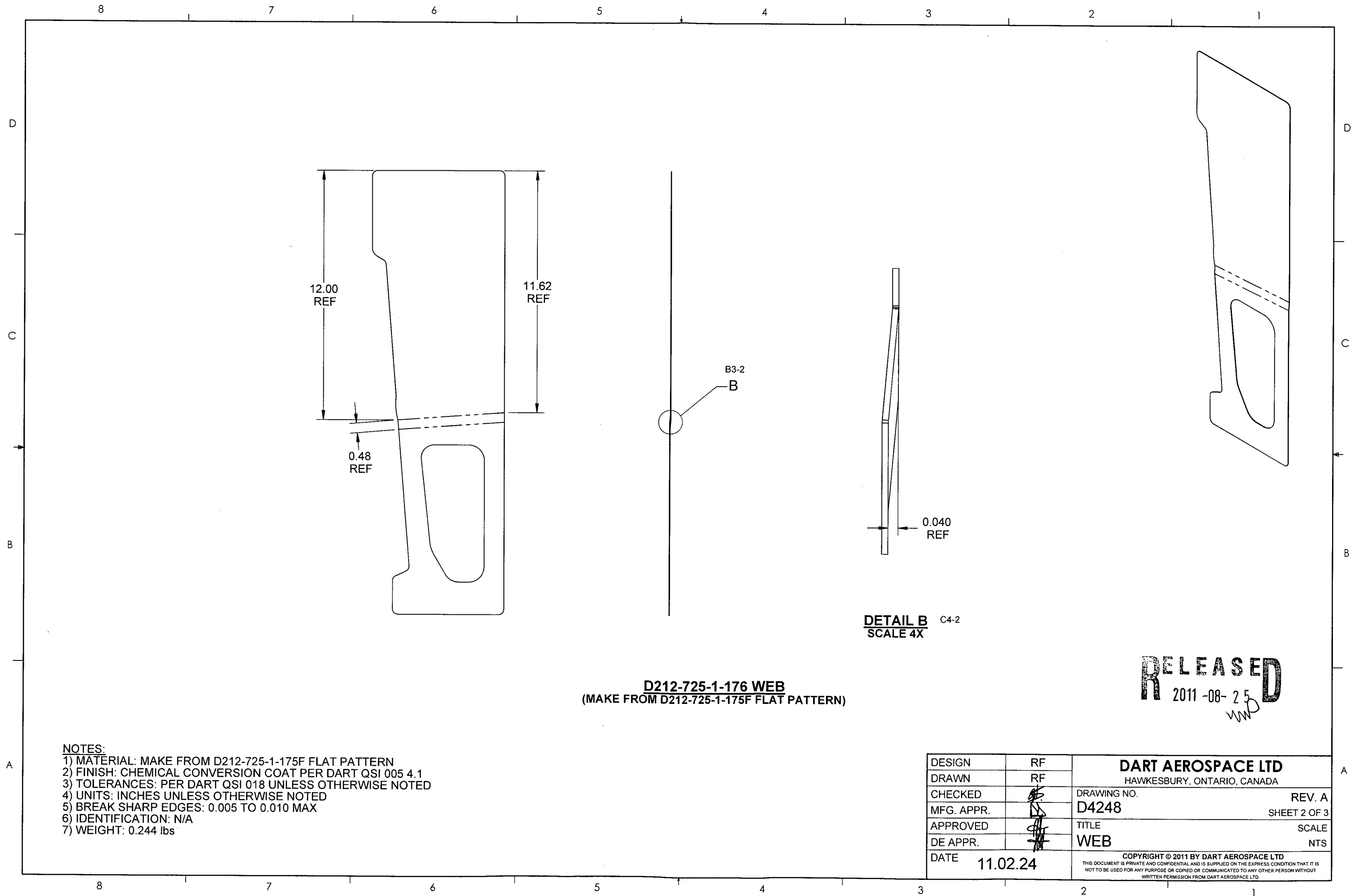
NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-175F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.244 lbs

DETAIL A C4-1  
SCALE 4X

RELEASED  
2011-08-25  
JW

A	NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4248	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		WEB	NTS	
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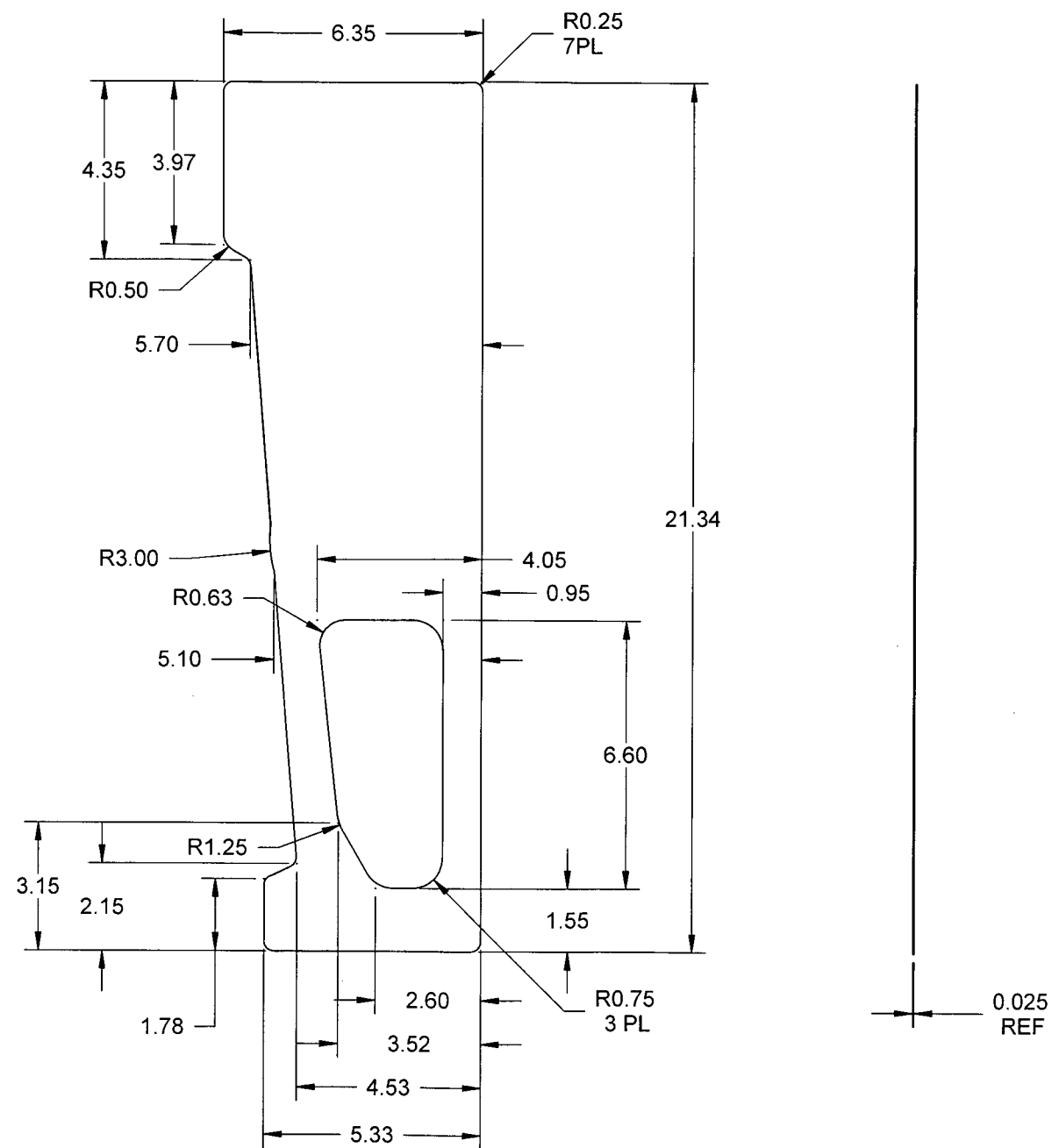
**D212-725-1-176 WEB**  
(MAKE FROM D212-725-1-175F FLAT PATTERN)

- NOTES:
- 1) MATERIAL: MAKE FROM D212-725-1-175F FLAT PATTERN
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.244 lbs

**DETAIL B** C4-2  
**SCALE 4X**

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2011-08-25  
WWD





DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4248</b>	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 2 OF 3	
APPROVED	<i>[Signature]</i>	TITLE <b>WEB</b>	SCALE NTS
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DATE	11.02.24		



**D212-725-1-175F FLAT PATTERN**

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.025 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037  
OR ASTM B209  
REF DART SPEC. M2024T3S0.025
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.244 lbs

**RELEASED**  
2011-08-25  
*MD*

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DRAWN	RF		
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MFG. APPR.		SHEET 3 OF 3	
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